



Material - ASME SB-584 C93700

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.		
Iron	Fe %	0.150 max.		
Ni + Cu	Ni% + Cu%	0.500 max.	As-Cast	
Phosphorus	Р%	1.500 max.		
Lead	Pb %	8.000 - 11.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.500 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	9.000 - 11.000	Mechanical Properties	
Zinc	Zn %	0.800 max.	Tensile Strength in Mpa	207 min.
Copper	Cu %	78.000 - 82000	Yield Strength in Mpa	83 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRB	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
C93700	UNS	USA	Rod, Bar, Tube and Shapes	
B22 C93700	ASTM	USA	Casting	
B30 C93700	ASTM	USA	Ingot and Casting	
SB-505 C93700	ASME	USA	Casting	
C93700	SAE	USA	Casting	
CA937	SAE	USA	Casting	
C93700	AS	Australia	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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